

CERTIFICATE OF APPROVAL

THIS IS TO CERTIFY THAT:

David Hart Aerospace Pipes Ltd
Long Close, Downton, Salisbury,
Wiltshire, SP5 3HS

Are included on the BAE Systems Aircraft Business Units Register of Evaluated Suppliers for activities against the scope and limitations detailed in:

Letter ref : ACO/10084/JJH/060314/1

Approval No : BAE/AG/10084/MAA

Issued By : Steve Pollard

Signature : 

Title : Supplier Assurance Manager

The validity of your approval is dependant on your continual compliance with BAE/AG/QC/SC1 Parts 1 to 7 (part specific to your approval type) and other supplementary instructions issued by Military Air & Information lines of business. This letter of approval does not identify an expiry date. However, you will be subject to periodic re-assessments by BAE Systems to maintain the approval validity based on business requirements by BAE Systems.



BAE Systems (Aircraft Business Units) Quality Management Approval

David Hart Aerospace Pipes Ltd

For the attention of: Mr. Tim Scutt – Quality Director

Further to the review of your existing BAE Systems Approval, please be advised the **Scope** on your approval has been amended and I can confirm continuation of your approval.

I have pleasure in enclosing your BAE Systems Letter of Approval. Please read the enclosed documents carefully as they contain specific requirements that form your BAE Systems Approval **including BAE Systems Aircraft Business Units Quality Management Requirements For Suppliers Ref. BAE/AG/QC/SC1 Parts 1 to 7 (Issue 6)**. Should you have any questions, please contact us.

This approval letter supersedes your previous approval letter Ref. ACO/10884/JJH/100712/1.

A BAE SYSTEMS APPROVAL CERTIFICATE WILL BE SENT TO YOU ONCE WE RECEIVE YOUR ACCEPTANCE ACKNOWLEDGEMENT.

I hereby acknowledge receipt of our BAE Systems Letter of Approval and accept the conditions of this approval. A copy of this letter has been made available to our Quality Authority and the requirements of this approval have been disseminated to all relevant areas within your organisation.

Signed:



Name:

TIM SCUTT

Position/Job Title:

QUALITY MANAGER

Date:

11/3/14

Please return this page following acceptance of conditions electronically to:

mai.supplierqa@baesystems.com

Our Ref: ACO/10084/JJH/060314/1

6th March, 2014

David Hart Aerospace Pipes Ltd
Long Close
Downton
Salisbury
Wiltshire
SP5 3HS

For the attention of: Mr. Tim Scutt – Quality Director

Dear Sir,

**BAE SYSTEMS (AIRCRAFT BUSINESS UNITS) QUALITY MANAGEMENT
SYSTEM APPROVAL**

We have pleasure in informing you that the Quality Management System at your Long Close premises, under the control of the nominated Quality Manager is approved by the Aircraft Business Units of BAE Systems as satisfying the requirements of :-

BAE/AG/QC/SC1 Part 1 – Sub-Contractor

The BAE Systems approval number allocated to your company is: BAE/AG/10084/MAA. This number should be quoted on all relevant documents.

The scope of your approval is detailed on the attached Scope / Category of Approval Appendix.

This approval is valid from March, 2014; the validity is dependent on your continual compliance with BAE/AG/QC/SC1 Parts 1 to 7 (part specific to your approval type) and other supplementary instructions issued by BAE Systems Sites. This letter of approval does not identify an expiry date. However, you will be subject to periodic re-assessments by BAE Systems to maintain the approval validity based on business requirements by BAE Systems.

One of the conditions of your entry onto the Register of Evaluated Suppliers is that you notify the undersigned immediately in writing of any changes to company name, management structure (eg. Quality Manager or Managing Director), 3rd party approval, premises or facilities applicable to the approval and/or product range in order for any quality re-approval and/or product re-qualification requirements to be assessed.

Certificates of Conformity must be signed only by those signatories nominated in the List of Approved Signatories and should include your BAE Systems approval number.

Upon acceptance of the conditions of this approval, an approval certificate will be sent to your Quality Authority.

Should you at any time be requested to undertake work for BAE Systems which is outside the scope of approval, you are required to notify the Quality Manager of the BAE Systems Business Unit concerned, in order that suitable Quality arrangements may be made.

Please note (applicable to Part 1 and 7 sub-contractors only). Should your approval identify NDT (Non-Destructive Testing) activities as a specific category of approval, they will only be applicable under the control of your BAE Systems nominated NDT Level 3. Should you lose the services of your nominated NDT Level 3, you shall notify the BAE Systems Warton Unit, NDT Training Centre and nominate a replacement within 30 days, failure to do so may result in your NDT categories of approval being withdrawn and further investigations by BAE Systems may be required.

This approval may be withdrawn at any time at the discretion of the issuing authority.

Please be advised that BAE Systems and their customers or their nominated representatives, reserve the right of access to review work being undertaken on behalf of BAE Systems.

Please acknowledge receipt of this letter to the undersigned confirming that you accept the conditions of this approval and that a copy of this letter has been made available to the Quality Authority and the requirements of this approval have been disseminated to all relevant areas within your organisation.

**Yours faithfully,
For and on behalf of
BAE SYSTEMS (OPERATIONS LTD)**



**Steve Pollard
Supplier Assurance Manager
Military Air & Information (MAI)**

Contact details:

BAE Systems, Quality Department, Approvals Co-Ordination Office – W1D, Warton Aerodrome, Preston, Lancashire, England, United Kingdom, PR4 1AX.

Tel: +44 (0) 1772 853239

Email: mai.supplierqa@baesystems.com

Scope / Category of Approval

NON-MACHINED PARTS:

METALLIC PIPE MANUFACTURE. SWAGING. HYDRAULIC PRESS FORMING.

NON-DESTRUCTIVE TESTING:

PENETRANT FLAW DETECTION, RADIOGRAPHIC METHODS.

WELDING, BRAZING AND SOLDERING:

ORBITAL FUSION WELDING. BRAZING-ALUMINIUM ALLOY. BRAZING SILVER ALLOY. FUSION WELDING ALUMINIUM ALLOY. FUSION WELDING CARBON STEELS. FUSION WELDING CORROSION AND HEAT RESISTING STEELS. FUSION WELDING NICKEL ALLOYS. FUSION WELDING TITANIUM ALLOYS. RESISTANCE WELDING ROLLER STITCH. RESISTANCE WELDING SEAM. RESISTANCE WELDING SPOT. RESISTANCE WELDING STITCH.

TESTING:

HYDRAULIC, PNEUMATIC. CO-ORDINATE MEASURING MACHINE INSPECTION AND/OR PROGRAMMING.

ASSEMBLY:

MINOR STRUCTURAL ASSEMBLIES.

MATERIAL CONTROL:

PROCUREMENT OF RAW MATERIALS (METALLIC). PROCUREMENT OF RAW MATERIALS (NON-METALLIC). CONTROL OF JIT KITS.

FOR F35 LIGHTNING II PROGRAMME SPECIAL PROCESSES SHALL ONLY BE UNDERTAKEN BY QUALIFIED SOURCES AS IDENTIFIED ON THE F35 LIGHTNING II BUYER APPROVED PROCESSES REGISTER (REF. BAES-JSF-QMS-500-04-RG LATEST ISSUE).

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